

Investigation Report for Bursting of HP33D1027-1 & HP33D1057-1 Carton Box.

CONTROL No:	IRF - 706 & 707			REJECT PERCENTAGE:	2.57%
REJECT QTY:	72	LOT QTY:	2800		

DIRECT CAUSE	W1	There's a factor that the over pressure of the machine is the cause of the bursting
	W2	Item process in KP-Lima Eterna and since according to operator the pressure setup are different to our Eterna, they encounter problem in over pressure caused of some of our die-blade are already damage.
	W3	Operator encounter difficulty to get the right pressure per item including that no permanent designated machine for us.

PRODUCTION CORRECTIVE ACTION

Orient and Print an awareness for Eterna operator reference regarding this issue.	PIC:	Production Leader	TARGET DATE:	231121
---	------	-------------------	--------------	--------


PREPARED BY:

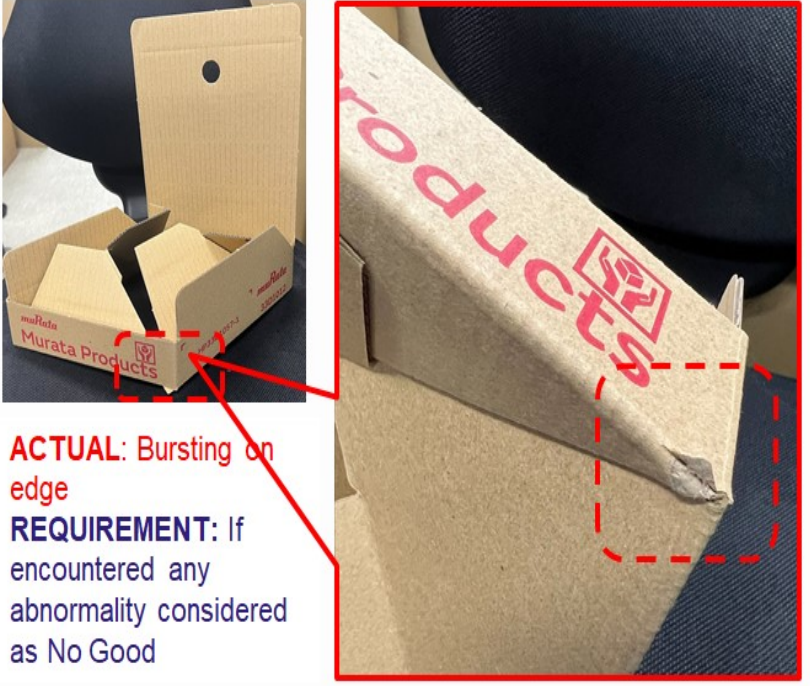
GERALD DE GUZMAN
PROD ASST. SUPERVISOR

APPROVED BY:

WEENA V. APALLA
ASST. MANAGER

Awareness regarding Bursting of Kowa-Emori HP33D1027-1 & HP33D1057-1 Carton Box.

Customer	KOWA EMORI	NO GOOD	
Item Description	HP33D1027-1 CARTON BOX	 <p>ACTUAL: Bursting on edge REQUIREMENT: If encountered any abnormality considered as No Good</p>	
Job Order Number	JO23-M-02431-18		
Lot Quantity	800 pcs.		
Rejected Quantity	27 pcs.		
Rejection Rate / PPM	3.38 % / 33,750 PPM		
Detection date	231109		
Occurrence No.	1 st		
Detected by	PRODUCTION		

Customer	KOWA EMORI	NO GOOD	
Item Description	HP33D1057-1 CARTON BOX	 <p>ACTUAL: Bursting on edge REQUIREMENT: If encountered any abnormality considered as No Good</p>	
Job Order Number	JO23-M-02431-16		
Lot Quantity	2,000 pcs.		
Rejected Quantity	45 pcs.		
Rejection Rate / PPM	2.25 % / 22,500 PPM		
Detection date	231109		
Occurrence No.	1 st		
Detected by	QA SCREENING		